



# Technical Data Sheet

## Q 70-260XP Express Clear Coat

### Charakterics:

Q 70-260XP is an express clear coat of the latest generation with excellent flow properties and a unique degree of gloss. It can be used for small areas as well as for full painting. Depending on the choice of hardener, the drying time is 45-60 min at 20 ° C and 5-10 min at 50 ° C. If necessary, the object can be polished after the object has cooled completely. This product is VOC compliant. Suitable for solvent-based and water-based paints.

### Application:

Mixing ratio vol. **100 : 50 : 0** - wt. **100 : 52 : 0**

Pressure 2 bar, nozzle 1.2 - 1.4mm

Order 0.5 + 1 coats

Ventilation 5 - 10 min between courses, 10 min before drying.

### Drying times :

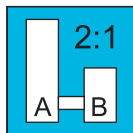
20 ° C 60 min-70-260HN, 45 min-70-260HF

50 ° C 10 min-70-260HN, 5 min-70-260HF

ATTENTION: If the relative humidity is above 70% and the temperature is below + 10 ° C, the oven drying should be increased to 60 ° C



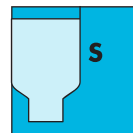
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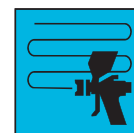
mixing ratio



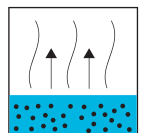
processing time  
1-1,5 h 20°C



Ford cup 4mm bei 20°C:  
18-19 sec



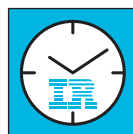
0,5 + 1 coats



5-10 min <> coats  
10 min < drying



20°C 60 min HN  
20°C 45 min HF  
50°C 10 min HN  
50°C 5 min HF



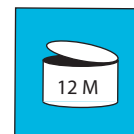
Flash off 3-4 min  
Full bake 5-6 min



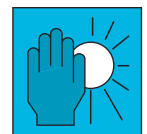
hand sanding/ dry:  
P1000 - P2500



excenter / dry:  
P1000 - P2500



storage time:  
12 month



store cool and dry

This data sheet is for informational purposes only. To the best of our knowledge, the data given corresponds to the latest standard and are based on years of experience in the manufacture of our products.

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